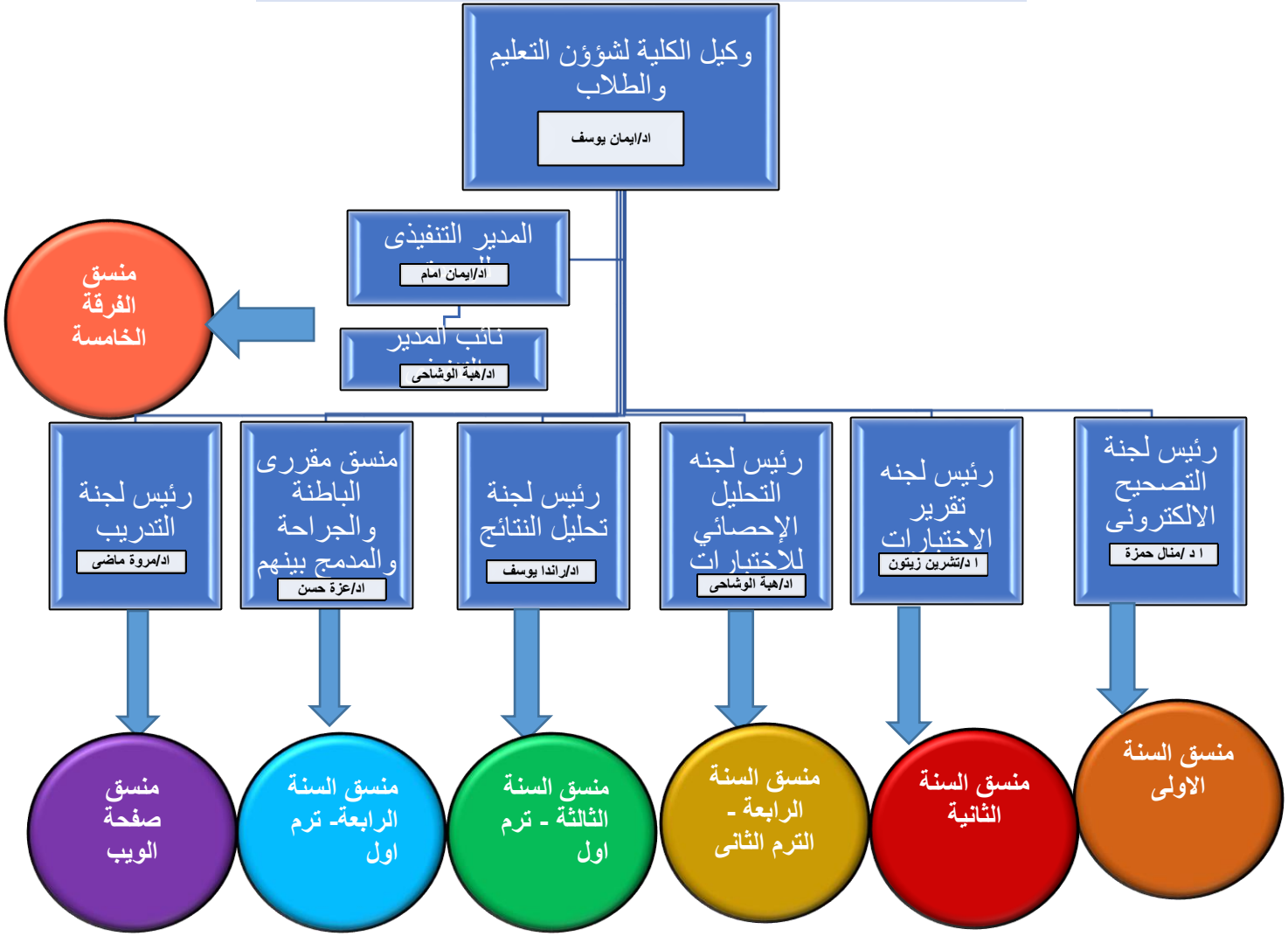تشكيل وحدة القياس والقويم